

# DIMM

## INSTALLATION GUIDE

### Preparation

For safe operation, see "Safety Information", *Maintenance Guide 1*.

### CAUTION:

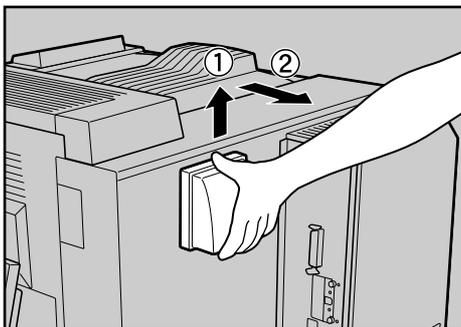
- Do not touch the inside of the controller board compartment. It may cause a machine malfunction or a burn.

### Important

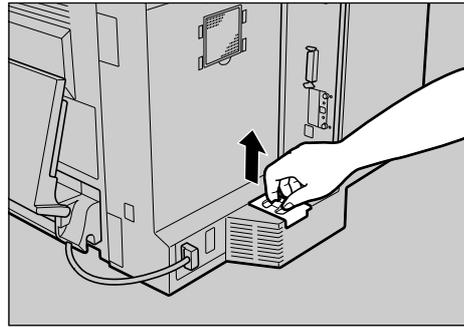
- Before touching the DIMM, touch something metal to discharge any static electricity. Static electricity can damage the DIMM.

## Installing the DIMM

- 1** Turn off the power.
- 2** Unplug the power cord, and then disconnect the interface cable.
- 3** Remove the dustproof filter cover on the back of the printer. First, lift the cover by holding the bottom of it (①), and then remove it (②).



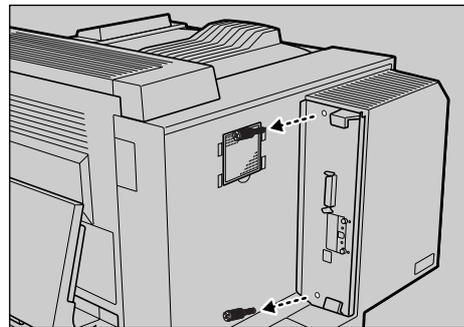
- 4** Remove the other dustproof filter cartridge by lifting it up.



### Important

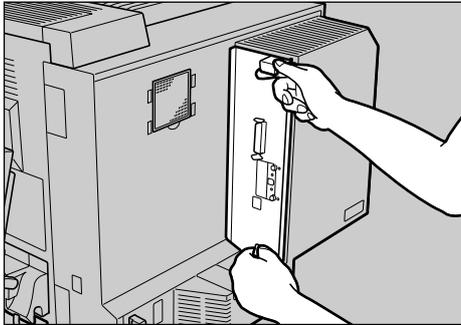
- Do not shake the removed cartridge. It may cause dust to fall off.

- 5** Remove the two screws that are fastening the controller board on the back of the printer.



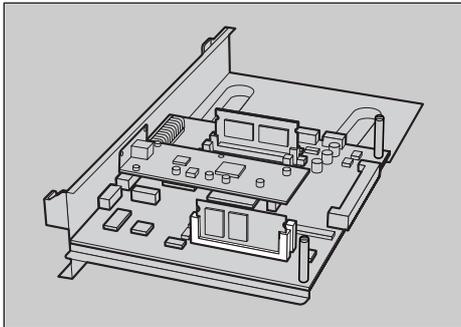
The removed screws will be used in step 10 to fasten the controller board.

- 6** Holding the handles, pull out the controller board slowly.



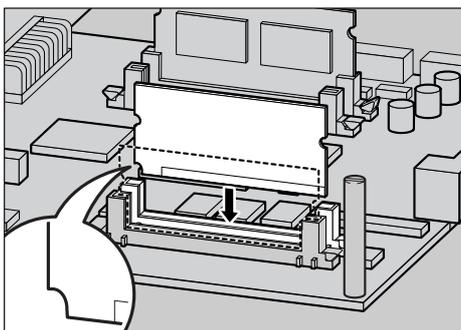
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- 7** Put the controller board on a flat surface.



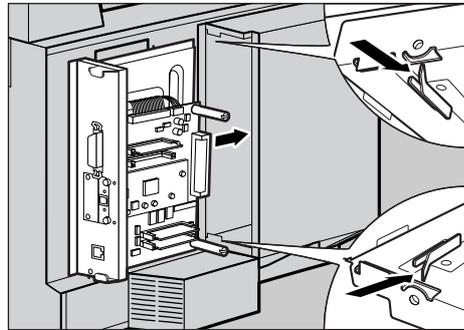
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- 8** Insert the DIMM into the slot, and push it down until it clicks. If the DIMM is not set in the correct way, it does not click.



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- 9** Adjust the controller board to the top and bottom rails, and then push in slowly until it stops.

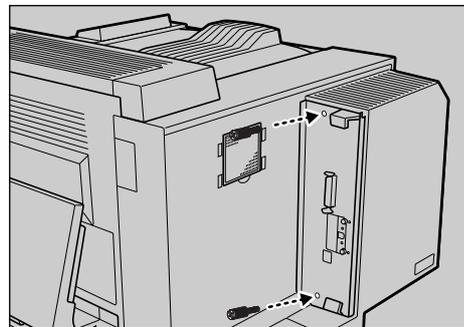


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**Important**

- The printer may not work properly if the controller board is not set properly.

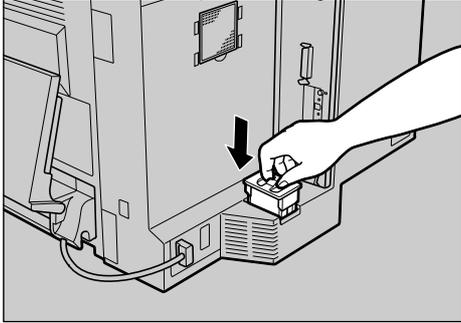
- 10** Tighten the two screws that you removed in step 5 to fasten the controller board back into its original position.



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Use a coin to fasten it securely.

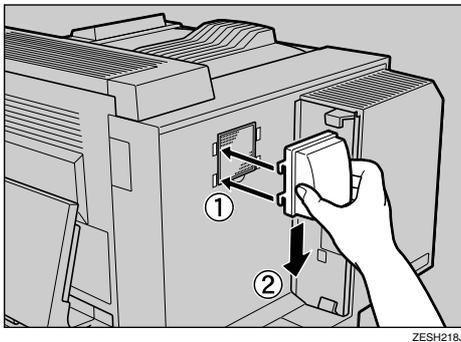
- 11** Set the dustproof filter cartridge that you removed in step **4**.



**Important**

- ❑ Do not shake the removed cartridge. It may cause dust to fall off.

- 12** Set the dustproof filter cover that you removed in step **3**. First, insert the projections on the cover to the holes on the printer (①), and then push it down (②).



- 13** Attach the interface cable, and then plug in the power cord.
- 14** Turn on the power.

**Note**

- ❑ After finishing installation, print the configuration page from the "List/Test Print Menu" to confirm that the DIMM is installed properly. See "List/Test Print Menu", *Administrator Reference*, on the CD-ROM labeled "Operating Instructions".

