

# DIMM

## INSTALLATION GUIDE

### Preparation

For safe operation, see "Safety Information", *Setup Guide*.

#### CAUTION:

- Do not touch the inside of the controller board compartment. It may cause a machine malfunction or a burn.

#### Important

- Before touching the DIMM, touch something metal to discharge any static electricity. Static electricity can damage the DIMM.

### Installing the DIMM

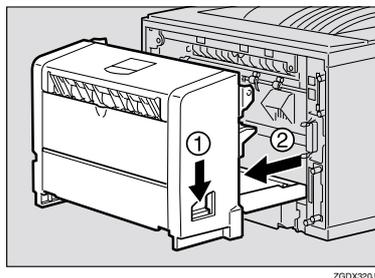
- Turn off the power.

- Unplug the power cord, and then disconnect the interface cable.

#### Note

- If the Duplex Unit is not attached, proceed to step 4.

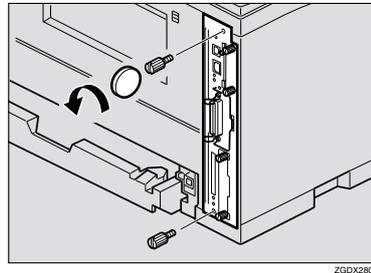
- If the Duplex Unit is attached, push down the release button on the right side (1) and pull out the Duplex Unit until it stops (2).



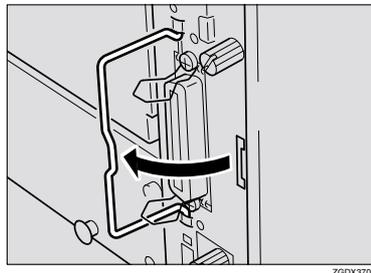
- Remove the two screws using a coin.

#### Note

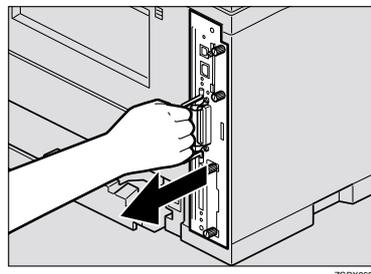
- The removed screws are required in step 11.



- Pull out the handle of the controller board.

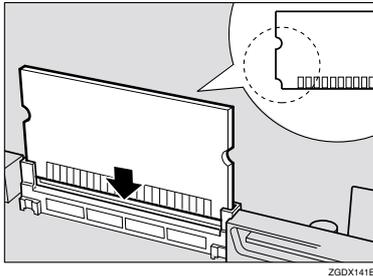


- Pull the handle and slide the controller board out.

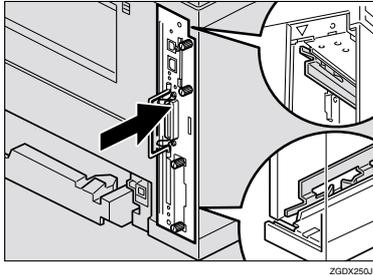


**7** Place the controller board on a flat surface.

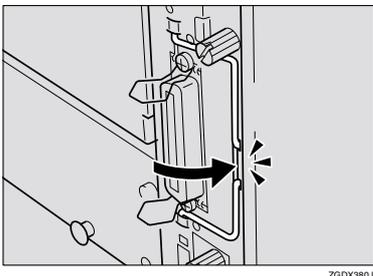
**8** Insert the DIMM into the slot, and push it down until it clicks. If the DIMM is not set in the correct way, it does not click.



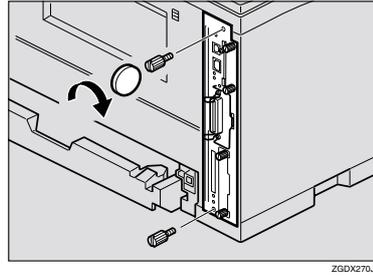
**9** Align the controller board to the top and bottom rail using the "▼" mark, and then slide it into the printer slowly until it stops.



**10** Push the handle of the controller board down until it clicks.



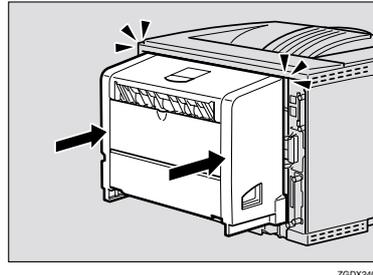
**11** Fasten the controller board to the printer with the two screws.



**Note**

If the Duplex Unit is not attached, proceed to step 13.

**12** While aligning the power cord to the left side groove of the Duplex Unit, slide the Duplex Unit in until it is connected to the printer.



**13** Attach the interface cable, and then plug in the power cord.

**14** Turn on the power.

**Note**

After finishing installation, print the configuration page from the "List/Test Print Menu" to confirm that the DIMM is installed properly. See "List/Test Print Menu", *Printer Reference*, on the CD-ROM labeled "Operating Instructions".